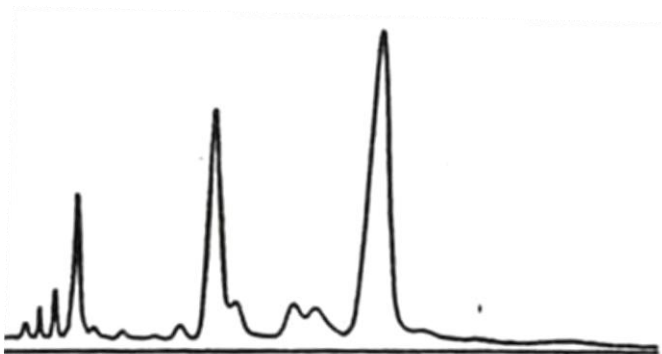
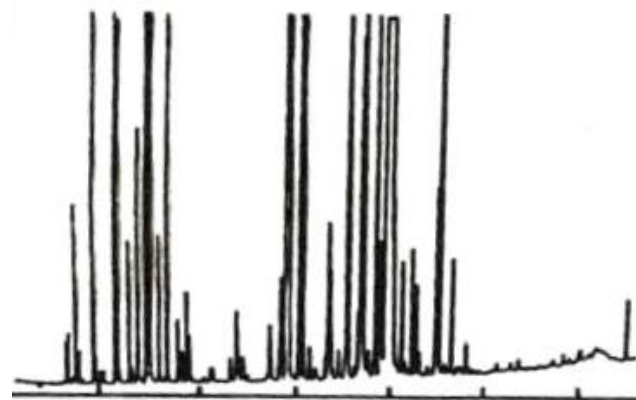


COLUMNS IN GAS CHROMATOGRAPHY

Packed column



Capillary column



Separation of mint essential oil: Carbowax 20M

W. Jennings, J. Chromatogr. Sci. 17, 637 (1979)

PACKED COLUMNS

LENGTH: 0.6 - 10 m

INNER DIAMETER: 2.0-5.0 mm

MATERIALS: glass, steel, copper, nickel

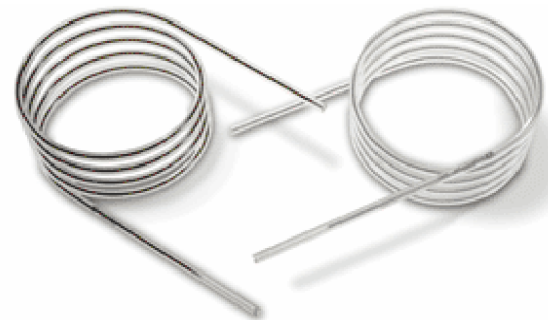
STATIONARY PHASE:

a) **ADSORBENTS**

b) **ABSORBENTS**

- inert support (Chromosorb, Carbopack, Tenax, Porapak, ...)

- polymeric liquid phase (% stationary phase on support)



$$h_{min} = A + B / u + C u$$

CAPILLARY COLUMNS

LENGTH: 5 - 150 m

INNER DIAMETER: 0.1 – 0.75mm



M.J.E. GOLAY

$$h_{min} = B / u + C u$$

FILM THICKNESS OF STATIONARY PHASE: 0.1 – 7 μ m

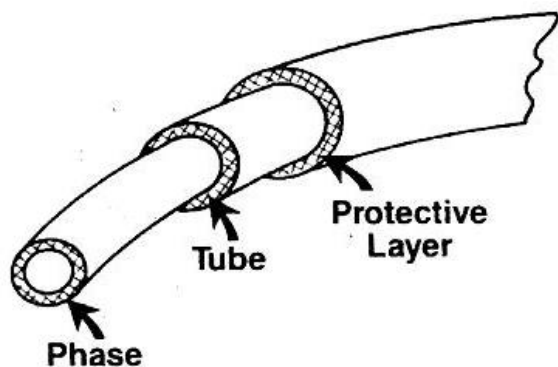
MATERIALS:

Metal: thermostability, strong interactions with analytes

Silica coated with aluminium: thermostability,
poor adhesion, thermal expansion

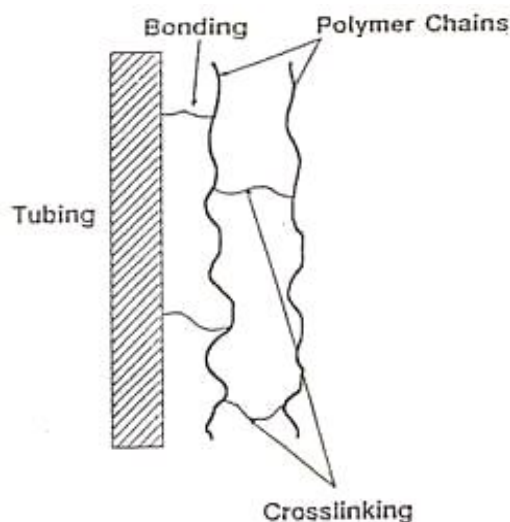
Silica coated with polyimide: max. temp up to 400°C,
protecting against moisture and chemicals

CAPILLARY COLUMNS - types



WCOT — PLOT — SCOT

WCOT (Wall-Coated Open Tubular column)
- liquid polymer on inner wall of capillary



SCOT (Support-Coated Open Tubular column)
- liquid polymer embedded on support attached to inner wall of capillary

PLOT (Porous-Layer Open Tubular column)
- adsorbent attached on capillary by chemical bond (Al_2O_3), sep. mech.: *adsorption*,
gas-solid, \uparrow *retention*

CAPILLARY COLUMNS - parameters

1) TEMPERATURE RANGE

Phase stability: degradation = higher noise = lower sensitivity,
less lifetime \Rightarrow *bonded cross-linked phases*

Stability of base material – polyimide 360 – 400°C

Temperature column limit:

- **low:** column loses its chromatographic abilities (not separating)
- **high:** *isothermal* – unlimited time
programmed – limited to 10 – 15 min

Overheating = damage of st.ph., loss of efficiency and retention

CAPILLARY COLUMNS - parameters

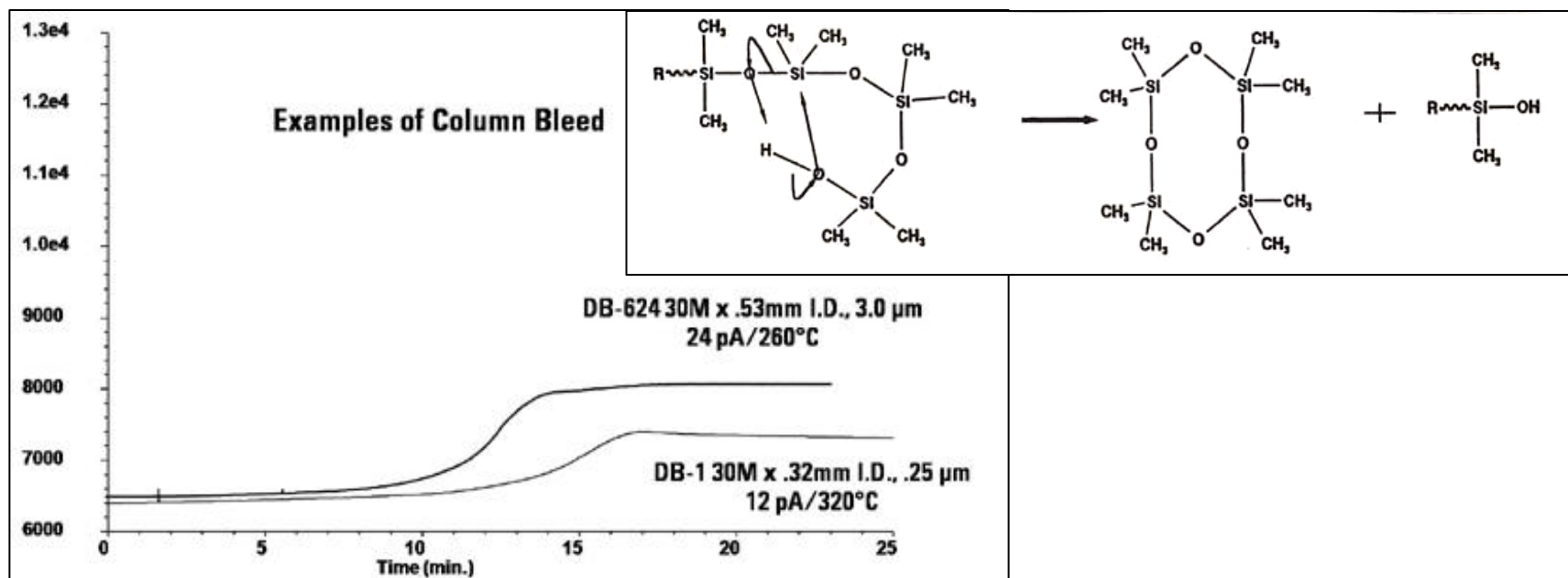
Column bleeding:

Degradation of polymer chains in the Si-O bond

- formation of volatile fragments.

- increasing with temperature, oxygen content

- various sensitivity of detectors (NPD – cyanopropyl, not problem for FID)



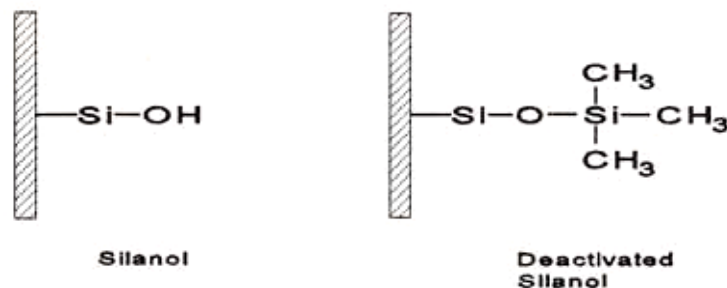
CAPILLARY COLUMNS - parameters

2) ACTIVITY / INERTNESS COLUMNS

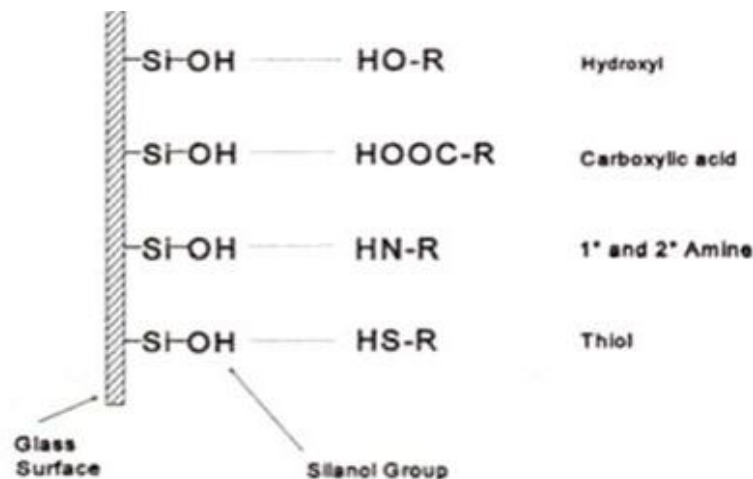
affecting peak symmetry = wider peaks

peak tailing = lower sensitivity

Deactivation of base material:



Interactions of silanols:

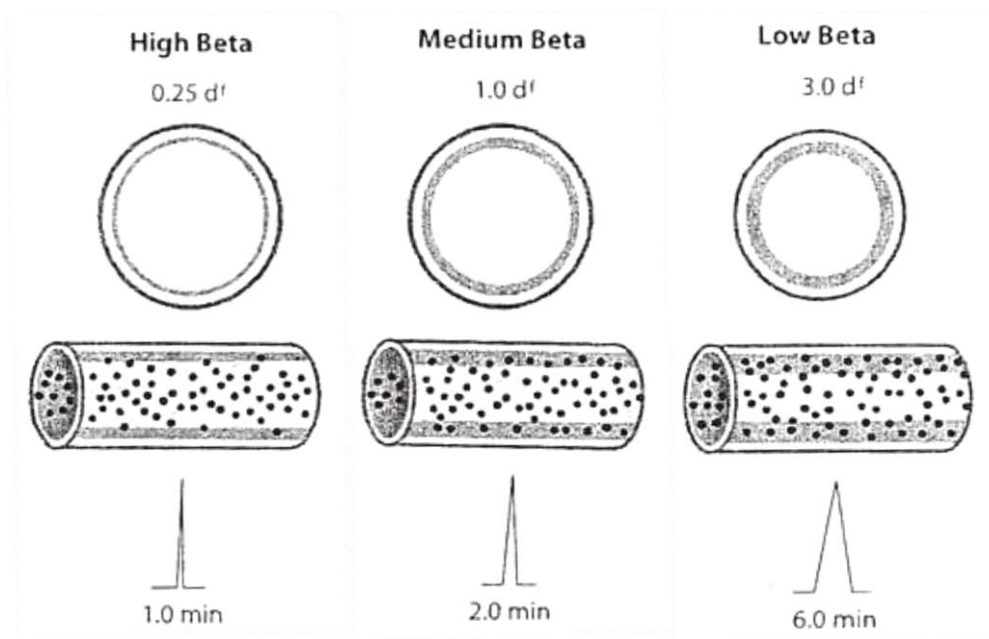


CAPILLARY COLUMNS - parameters

3) COLUMN CAPACITY

affecting peak symmetry = wider peaks

peak tailing = lower sensitivity



↑ solubility in st.ph.
⇒ ↑ capacity

↑ i.d., d_f
⇒ ↑ capacity

CAPILLARY COLUMNS - parameters

4) STATIONARY PHASE - POLARITY

*given by an amount and polarity of each functional group
like dissolves like (higher capacity)*

Nonpolar phase: separation based on vapour pressure (volatility)

- greater temperature range
- higher resistance, lower bleed

Polar phase: separation is affected by specific interaction

Medium polar phase: separation efficiency changing
with temperature

↓ *temperature* ⇒ *as a nonpolar phase*

↑ *temperature* ⇒ *as a polar phase*

CAPILLARY COLUMNS - parameters

5) STATIONARY PHASE – interaction analyte / stationary ph.

DISPERSIVE INTERACTIONS:

- *universal, primary separation mechanism of all compounds*
- *intermolecular attraction: analyte / stationary phase (polarizability)*
- *compounds with lower vapour pressure – stronger retention*

DIPOLE INTERACTIONS: cyanopropyl, PEG

- *stationary phase and analytes with dipole moment*
(*unevenly distributed charge: heteroatom, halogen, -OH, = bond, esters, ...*)

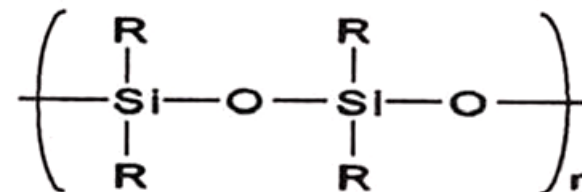
INTERACTIONS WITH HYDROGEN BOND: cyanopropyl, PEG

- *strong bond: -OH, -NH group*
- *weak bond: esters, ethers, ketones*
- *none bond: hydrocarbons, halogens*

CAPILLARY COLUMNS - parameters

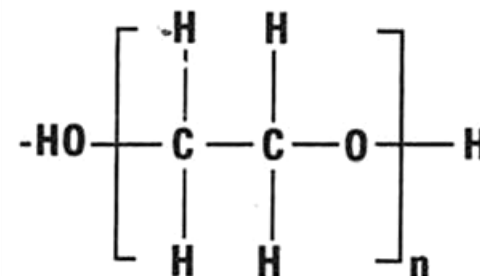
6a) STATIONARY PHASE – types

POLYSILOXANES (SILICONES):



- very resistant, various functional groups
5% phenyl methyl polysiloxane (= 95% methyl)
 approx. 1% of silicone backbone carries a vinyl group
 for cross-linking

POLYETHYLENE GLYCOLS:

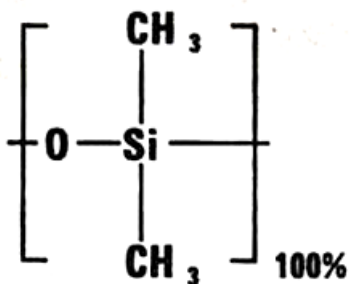


- extremely sensitive to oxygen
- lower temperature applicability

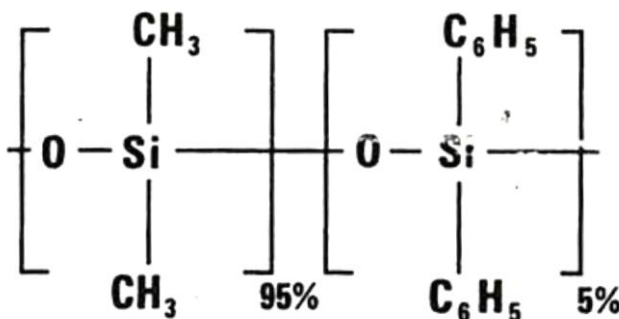
CAPILLARY COLUMNS - parameters

6b) STATIONARY PHASE – types

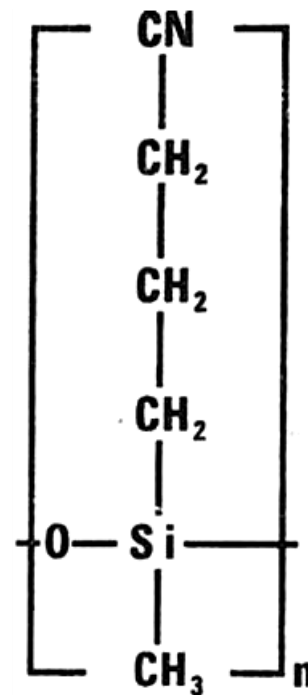
POLYSILOXANES (SILICONES):



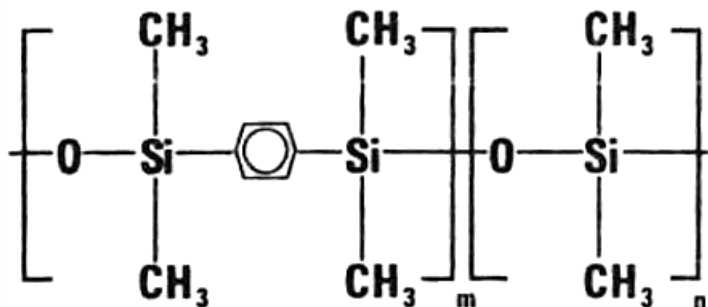
Dimethylpolysiloxane



Diphenyldimethylpolysiloxane

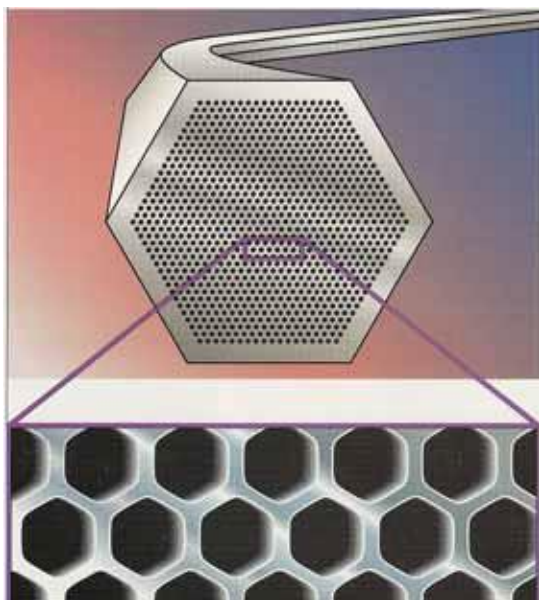


Cyanopropylmethylpolysiloxane



Poly(dimethylsiloxy)poly(1,4-bis(dimethylsiloxy)phenylenesiloxane)

MULTI-CAPILLARY COLUMNS



Alltech Bulletin 328, (1995)



919 capillaries in a glass column - **1 m**

1 capillary: i.d. **40 μm** , $d_f = 0,2 \mu\text{m}$ (SE-30, SE-54, Carbowax-20M, ...)

To maintain the same length and geometry the capillaries are twisted;
at both ends is deactivated standard capillary tube (0.53 mm)

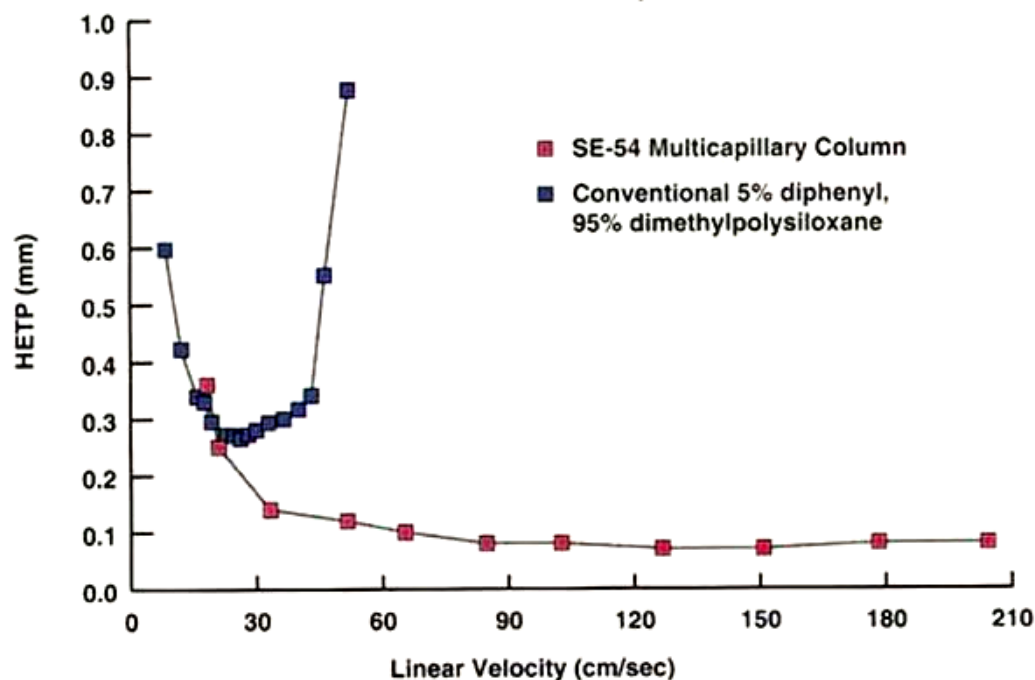
MULTI-CAPILLARY COLUMNS - properties

Operating temperatures: 20 – 200°C

Flow rates: 20 – 210 mL/min

**FAST ANALYSIS without loss of efficiency
in wide range of flow rates**

van Deemter curves



MULTI-CAPILLARY COLUMNS - properties

Efficiency

COLUMN	<u>n</u> for 1 m	<u>n</u> for entire column
Packed	1316	2632
Multicapillary	13664	13664
Capillary	3774	113220

Capacity: capillary < multicapillary < packed column

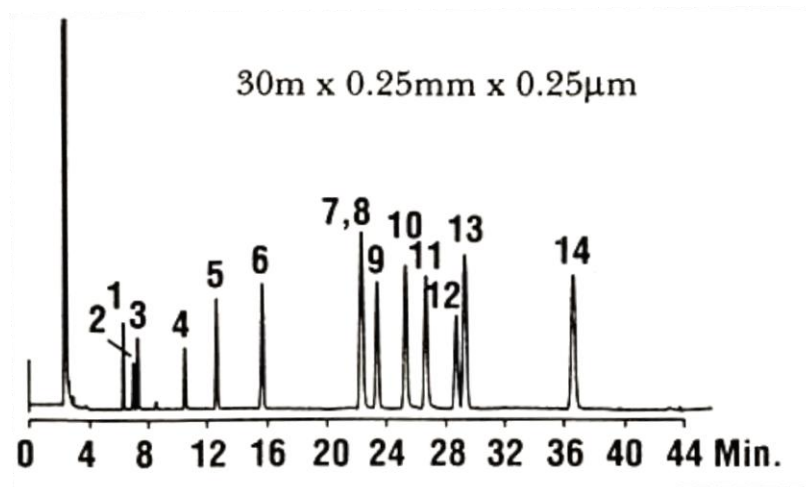
Resolution: capillary > multicapillary > packed column

APPLICATION:

replacement of packed columns for very rapid screening

MULTI-CAPILLARY COLUMNS - applications

Common capillary



1. α -BHC
2. Lindane
3. β -BHC
4. Heptachlor
5. Aldrin
6. Heptachlor epoxide
7. p,p'-DDE
8. Dieldrin
9. o,p'-DDD
10. Endrin
11. o,p'-DDT
12. p,p'-DDD
13. β -Endosulfan
14. p,p'-DDT

Multi-capillary

